

AMENDMENT NO. 1 MARCH 1979
TO
IS : 8393 - 1977 SPECIFICATION FOR ROLL
SEAL PILFERPROOF CLOSURES

Alteration

(*Page 4, clause 3.2.1*) — Substitute the following for the existing clause:

'3.2.1 The shell shall be manufactured from aluminium sheet conforming to designation 40800 or 31000 of IS : 737 - 1974† and shall be in H₂ or H₃ hardness. The thickness of the various sizes of aluminium sheet shall be as under:

For closures up to and including 28 mm size	0.20 ± 0.02 mm
For closures above 28 mm size	0.23 ± 0.02 mm

Aluminium sheets of higher nominal thickness may be used if required by the purchaser.'

(MCPD 12)